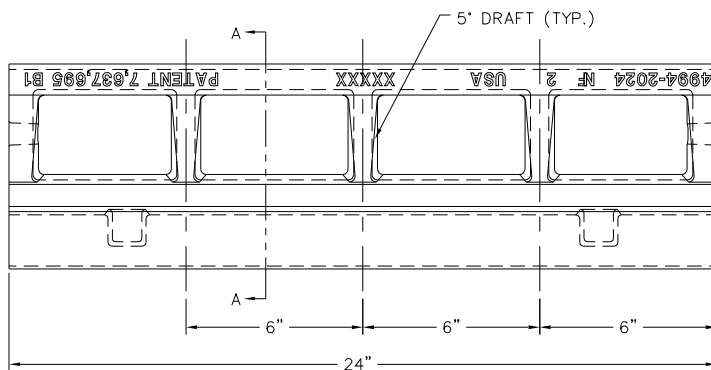
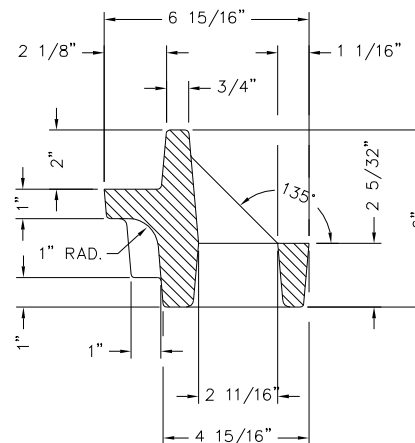
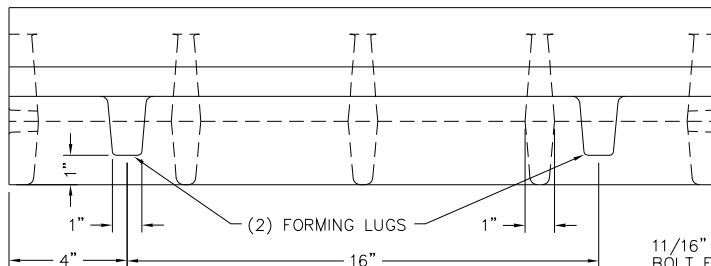




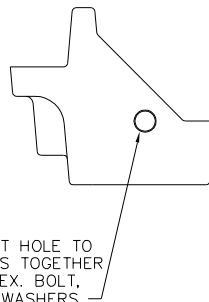
TOP VIEW



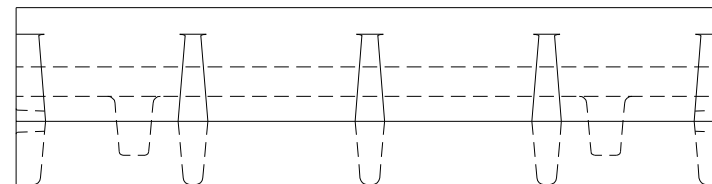
SECTION A-A



FRONT VIEW



END VIEW



BACK VIEW

11/16" DIA. BOLT HOLE TO
BOLT FRAME PCS TOGETHER
w/ 5/8" DIA. HEX. BOLT,
HEX. NUT, AND WASHERS

NOTE: ALL DRAFT ANGLES ARE 5 DEG., UNLESS OTHERWISE SHOWN.

MATERIAL: CAST GRAY IRON ASTM A-48, CLASS 35B

FINISH: NO PAINT

WEIGHT: 77#

WAS NF-S1196 AND NF-49940024

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02-01-2010	CORRECTED PATENT NUMBER ON CASTING	ELN
01-29-2010	ADD PATENT NO. TO CASTING	ELN
05-18-2007	ADDED FORMING LUGS	ELR
DATE	REVISION	INT

DR. E. REMME	SCALE 1/4"=1"	TITLE: R-4994 TYPE 'S' SIDE PC. FRAME
CH.	DIM CHK.	NEENAH FOUNDRY COMPANY NEENAH WISCONSIN 54956
APP.	DATE 11-07-2006	NEENAH NF-49942024 B